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(54) Title: A PROCESS FOR THE PREPARATION OF CHIRALLY PURE N-(TRANS-4-ISOPROPYL-CYCLOHEXYLCAR-
BONYL)-D-PHENYLALANINE AND CRYSTALLINE MODIFICATIONS THEREOF

(57) Abstract: The invention relates to N-(trans-4-isopropylcyclohexylcarbonyl)-D-phenylalanine (nateglinide) in the novel crys-
talline form "G" and a process for the preparation thereof. A process for the preparation of chirally pure nateglinide by treating a
lower alkyl ester thereof with a base to yield an alkali salt and liberating the product from said salt by proper addition of an acid, is
also provided. Still another aspect of the invention is a process for the preparation of nateglinide in the crystalline form "H" from
other crystalline modifications of nateglinide.

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